



## TECHNICAL DATASHEET

# 625 PVC PRIMER

### SYNTHETIC RUBBER ADHESIVE

#### DESCRIPTION:

NeoSeal® 625 PVC PRIMER is clear liquid available in a sparable viscosity. This primer is specially designed for cleaning soles made of PVC or Polyurethan prior to bonding. It is also used as a cleaner for synthetic uppers and brushable cleaner for footwear industry. It can be used as a thinner for PU adhesives as well.

#### AREA OF APPLICATION:

Footwear industries for cleaning the soles made of PVC and PU prior to joining sole of chappals, sandals, shoes, safety shoes etc. The PVC Primer facilitates the adhesion of polyurethan adhesive to microcellular sole material.

#### ADVANTAGE:

- Transparent (Colour less)
- Low viscosity for easy application
- Good coverage
- Mild smell
- Benzene free (No harmful chemicals)

#### SPECIFICATIONS:

COLOR	Clear OR Transparent
FLASH POINT	-18°C
SPECIFIC GRAVITY:	0.85 ± 0.05
BROOKFIELD VISCOSITY	5 – 8 cP @ 27°C ± 1°C

#### APPLICATION:

1. Add the Part B (Chlorinated white powder) in to the container of Part A (transparent liquid) and dissolve it by stirring the mix.
2. Clean the soles with appropriate soles cleaner to remove oil, grease, dust and dirt etc. and let it dry for 5 to 10 minutes.
3. Apply TPR Primer to TPR substrate using spray or brush and allow it to dry for at least 20 to 30 minutes at ambient temperature.
4. Apply the NeoSeal® PU 611 or 622 adhesive and follow the bonding process as per the PU adhesive's label or TDS.

**PACKING SIZE:** This product is available in 500ml, 1 Ltr., 5 Ltr. and 25 Ltr.

**SHELF LIFE AND STORAGE:** 12 months from the date of manufacturing in unopened sealed pack condition, if stored in its original container between 5°C and 35°C. Store in a cool and dry place, away from direct sunlight.

**NeoSeal Adhesive Pvt. Ltd.**

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#### **QUALITY ASSURANCE:**

NeoSeal® PVC PRIMER is carefully evaluated to assure that consistent high quality is maintained. Gas chromatography, and additional in-depth testing ensures each batch is manufactured according to standards. A batch identification code is stamped on each can and assures traceability of all materials used in the manufacturing.

#### **HEALTH & SAFETY PRECASUTIONS:**

- Wear personal protective equipment (PPE). Avoid contact with skin and eyes.
- Skin Contact: Wash skin with soap & water. Remove contaminated clothes.
- Eye contact: Immediately splash eyes with plenty of water. Consult Physician, if irritation persists.
- Ingestion: Do not induce vomiting. Call a physician.

#### **SPILLS & DISPOSAL:**

In case of spillage, soak up with an absorbent such as clay, sand or other suitable material. Sweep up and shovel the material and keep it in suitable, closed containers for disposal. Wash area with water to remove trace residue. Do not allow the product to reach to the sewage system. Waste must be disposed of in accordance with local or state regulations as applicable.

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