



## TECHNICAL DATASHEET

# 623 EVA PRIMER

### SYNTHETIC RUBBER ADHESIVE

#### DESCRIPTION:

NeoSeal® 623 EVA PRIMER (Ethylene-Vinyl Acetate) is solvent based clear liquid, available in sparable viscosity. This primer is specially designed for the various application of the footwear industry where strong durable strength is required for PU to microcellular EVA sole material.

#### AREA OF APPLICATION:

Footwear industries for joining EVA sole of chappals, sandals, shoes, safety shoes etc.

#### ADVANTAGE:

- Transparent (Colour less)
- Low viscosity for easy application
- Good coverage
- Mild smell
- Benzene free (No harmful chemicals)

#### SPECIFICATIONS:

|                      |                         |
|----------------------|-------------------------|
| COLOR                | Clear OR Transparent    |
| FLASH POINT          | 0°C                     |
| SPECIFIC GRAVITY:    | 0.85 ± 0.02             |
| BROOKFIELD VISCOSITY | 20 – 50 cP @ 27°C ± 1°C |

\* Tack retention time is generally measured after evaporation of solvent once adhesive applied in thin layer on substrate. Depending upon ambient temperature.

#### APPLICATION:

1. Clean the soles with appropriate soles cleaner to remove oil, grease, dust and dirt etc. and let it dry for 5 to 10 minutes.
2. Apply EVA Primer to EVA substrate by spray or brush and allow to dry for at least 20 to 30 minutes at ambient temperature.
3. Apply the NeoSeal® PU 611 or 622 adhesive and follow the bonding process as per the PU adhesive's label or TDS.

**PACKING SIZE:** This product is available in 500ml, 1 Ltr., 5 Ltr. and 25 Ltr.

**SHELF LIFE AND STORAGE:** 6 months from the date of manufacturing in unopened sealed pack condition, if stored in its original container between 5°C and 35°C. Store in a cool and dry place, away from direct sunlight.

**NeoSeal Adhesive Pvt. Ltd.**

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#### **QUALITY ASSURANCE:**

NeoSeal® EVA PRIMER is carefully evaluated to assure that consistent high quality is maintained. Gas chromatography, and additional in-depth testing ensures each batch is manufactured according to standards. A batch identification code is stamped on each can and assures traceability of all materials used in the manufacturing.

#### **HEALTH & SAFETY PRECASUTIONS:**

- Wear personal protective equipment (PPE). Avoid contact with skin and eyes.
- Skin Contact: Wash skin with soap & water. Remove contaminated clothes.
- Eye contact: Immediately splash eyes with plenty of water. Consult Physician, if irritation persists.
- Ingestion: Do not induce vomiting. Call a physician.

#### **SPILLS & DISPOSAL:**

In case of spillage, soak up with an absorbent such as clay, sand or other suitable material. Sweep up and shovel the material and keep it in suitable, closed containers for disposal. Wash area with water to remove trace residue. Do not allow the product to reach to the sewage system. Waste must be disposed of in accordance with local or state regulations as applicable.

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